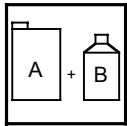


# PRO-895 Blending Clear

**PRO-895 Blending Clear is a multipurpose product used as both a blending clear along the color blend edge and a clearcoat in areas not exposed to sunlight.**

## **Mix Ratio:**



<b>Component</b>	<b>Cut-in Clear Volume</b>	<b>Color Blender Volume</b>
PRO-895	1	1
Urethane Reducer	1	1
RTS Color		2

## **Viscosity**

12-20 seconds in #2 Zahn Cup

## **Pot Life**

Unlimited, keep covered and stir well before using



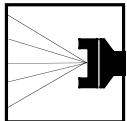
## **Gun Setups:**

### **Conventional**

Siphon Feed:	1.3 mm – 1.5 mm (0.052" – 0.059")
Gravity Feed:	1.3 mm – 1.5 mm (0.052" – 0.059")

### **HVLP**

Siphon Feed:	1.3 mm – 1.5 mm (0.052" – 0.059")
Gravity Feed:	1.3 mm – 1.5 mm (0.052" – 0.059")



## **Air Pressures**

### **Conventional**

Siphon Feed:	40-55 psi at the gun
Gravity Feed:	40-55 psi at the gun

### **HVLP**

7-10 psi at the gun



## **Application:**

1. For color blending, apply 1-2 light coats onto the blend edge.
2. For cut-in clear, apply 1-3 coats to achieve desired gloss.

## **PRO-895 Blending Clear**



### **Flash/Dry Times (Air Dry):**

Flash Between Coats:	3-5 minutes
Dust Free:	5-10 minutes
Tack Free:	10-20 minutes
Tape Free:	20-40 minutes



### **Safety:**

Before using any Carolinas Pro-Finish products be sure to read all safety warnings and MSDS. Please read all directions carefully.

**For professional use only by trained painters. Not for sale or use by the general public.**



### **Technical Data & Physical Properties:**

Color	Clear	Sprayable Viscosity	12-20 sec. #2Z
Pot Life	n/a	Mix Ratio	1:1
Weight Solids	23%	Volume Solids	18%
Gloss	Excellent	Weight per Gallon	8.00 lbs
Package VOC	5.90 lbs/gal	RTS VOC	6.50 lbs/gal