



# PRO FINISH

## TECHNICAL DATA SHEET

### AVAILABILITY

PRO-FP1	Performance White	PRO-FP7	Corvette Yellow	PRO-FP70	Fast Hardener
PRO-FP2	Bright White	PRO-FP8	Victory Red	PRO-FP85	Medium Hardener
PRO-FP3	Satin Silver Metallic	PRO-FP9	Sonic Blue Metallic	PRO-FP95	Slow Hardener
PRO-FP4	Pewter Metallic	PRO-FP10	Dk. Blue Mica Metallic		
PRO-FP5	Desert Mist Metallic	PRO-FP11	Aspen Green Metallic		
PRO-FP6	Dk. Shadow Gray Metallic	PRO-FP12	Black		

### SURFACE PREPARATION



Clean vehicle with plenty soap and water and allow it to dry, then wipe with PRO-CLEAN, using generous amounts and changing rags frequently.



Sand old finishes with 320-400 grit dry by hand or machine or 500-600 grit wet.



Re-clean the vehicle with PRO-CLEAN, changing rags frequently.



Prime exposed metal with a bare metal primer, self etching primer or an epoxy primer. Prime repaired areas with a premium 2K primer such as SPEEDIE PRIME. Follow manufacturers' recommendation for application of primer.



Finally, sand the repair area with machine / DA (#400 grit or finer) sandpaper and re-wipe vehicle with PRO-CLEAN.

### MIXING RATIO



Mix **(3:1)** - To three (3) parts of single stage color, add one (1) part of hardener. Choose hardener to match your current temperature and shop conditions. No reducer is necessary. If cure time needs to be improved, use a 2K-urethane accelerator. For directions for use and mixing ratios on the accelerators, please refer to their respective label.

## APPLICATION & DRY TIME



Apply: 2-3 medium wet coats  
 Fluid Tip: 1.3 – 1.4 mm or equivalent  
 Air Pressure: 10 psi at the cap for HVLP guns  
 40 – 50 psi at the gun for conventional guns



Between Coats: 15 – 20 minutes @ 73 °F  
 Dust Free: 15 minutes @ 73 °F  
 Tack Free: 30 minutes @ 73 °F



To Deliver: Overnight  
 Sand & Buff: Overnight

## PRODUCT SAFETY INFORMATION



Before using any product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. Only professional, trained painters intend this product for industrial use. For more information CONSULT MATERIAL SAFETY DATA SHEET.

## PHYSICAL PROPERTIES



Color	VOC lb/gal (rts)	Weight Solids (rts)	Film Build (dft)	Pot Life	Flash Point
PRO-FP1 Performance White	3.94	58.08	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP2 Bright White	3.94	58.18	.6 to .9 mils	3 hours	26°C/78°F
PRO-FP3 Satin Silver Metallic	4.24	58.91	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP4 Pewter Metallic	4.22	50.39	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP5 Desert Mist Metallic	4.16	50.05	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP6 Dk. Shadow Gray Met.	4.16	52.05	.6 to .9 mils	3 hours	26°C/78°F
PRO-FP7 Corvette Yellow	3.80	55.72	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP8 Victory Red	3.88	53.28	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP9 Sonic Blue Metallic	4.21	50.10	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP10 Dk. Blue Mica Met.	4.36	49.10	.6 to .9 mils	3 hours	24°C/75°F
PRO-FP11 Aspen Green Met.	4.17	49.96	.6 to .9 mils	3 hours	26°C/78°F
PRO-FP12 Black	4.07	53.43	.6 to .9 mils	3 hours	24°C/75°F

**WARRANTY:** The recommendation for applications of this product are based on data obtained by our research facilities and is believed to be accurate. The manufacturer warrants all materials sold by it against defect in the material, but does not warrant its fitness for any specific application or use. Product warranty can be restricted to replacement of materials only. No other warranty, written or oral is expressed or implied.