

**PRO-800 premium 2k primer** A two-part acrylic urethane primer-surfacer with exceptional speed and build. Soft sanding, minimal shrinkage and maximum color holdout.. AVAILABLE COLORS **Gray and Buff**

**MIXING DIRECTIONS**

4 parts	PRO-800	2k Premium Primer
1 part	PRO-801	2k Premium Primer Hardener
1 part	Urethane Reducer	“ optional ”

**APPLICATION INSTRUCTIONS**

- 1) Clean and sand area to be primed, using accepted body shop procedures.
- 2) Adjust air pressure to 35-40 psi at the gun
- 3) Apply 2-3 medium coats of PRO-800 **Premium 2k Primer**. Allow 10-15 minutes flash time between coats
- 4) Allow at least **one hour** dry time before sanding
- 5) At a mil thickness of up to 3 mils dry at a shop temperature of at least 70°F or higher, Premium 2k Primer may be wet sanded **one hour** after primer application

*Dry Times at 75°F:*

- Dust free – 10 minutes
- Tack Free – 1 hours
- Tape free – 4 hours
- Delivery – overnight

**COLD SHOP CONDITIONS & CLEANING**

For maximum primer performance, vehicle should be kept above 75°F for 8 hours. Temperatures below 60°F will severely retard dry times and cure of urethane Primers. Two ounces of accelerator, per mixed gallon, may be added to speed up cure times. **Clean** equipment with a quality lacquer thinner or gun cleaner. Do not leave catalyzed primer in the gun more than 1 hour.

**TECHNICAL DATA & PHYSICAL PROPERTIES**

Color	Gray	Sprayable Viscosity (RTS)	26-33 sec. EZ Zahn #2
Pot Life	1 hour	Mix Ratio	4:1
		Weight Solids (RTS)	64%
Color & Gloss holdout	Excellent	Volume Solids (RTS)	47%
Humidity Resistance	Excellent	Weight Per Gallon	10.7 lbs. (avg)
Solvent Resistance	Excellent	Sand times	1 Hr. at 3 mils or less
Repair ability	Excellent	Flash point	22 °C
Florida Exposure	Excellent	Package voc	3.99 # / gal
Chip resistance	Excellent	RTS voc	3.20 # / gal

**V.O.C. INFORMATION**

PRO-800 2K Premium Primer	V.O.C.: 477 g/l (3.99 #/gal)
Less exempt solvent	V.O.C.: 477 g/l (3.99 #/gal)
Mixed product	V.O.C.: 382 g/l (3.20 #/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.