

**PRO-3500 Glamour Clear** delivers a premium-quality, high gloss finish, outstanding resistance to shrinkage and dieback either air-dried or baked. PRO-3500 Buff's easily for days and can be sprayed with conventional equipment.

**PRO-3500 Clear coat is compatible with all major brands of basecoats sold in the U.S.**

**MIXING DIRECTIONS**

PRO-3500	Glamour Clear	4
PRO-3530	fast hardener	1
PRO-3520	medium hardener	
PRO-3510	slow hardener	

**APPLICATION INSTRUCTIONS**

1. Follow manufacturer's recommendations for application of their basecoat system.
2. Allow basecoat to dry 15-30 minutes – 30 minutes if applying multiple coats of pearl or if shop is below 70°F.
3. Apply 2-3 wet coats of PRO-3500 Clear with 10 minutes flash between coats.
4. Do not apply more clear after 1 hour from completion or between coats.
5. Allow vehicle to dry overnight before exposing to weather or finessing

*Dry Times at 75°F:*

- Dust free –10 minutes
- Tack Free – 1 hour
- Tape free – 8 hours
- Delivery – overnight

**COLD SHOP CONDITIONS & CLEANING**

For maximum paint performance, vehicle should be kept above 75°F for 8 hours. Temperatures below 60°F will severely retard dry times and thorough cure of urethanes. Two ounces of accelerator, per mixed gallon, may be added to speed up cure times.

**Clean equipment with a quality lacquer thinner or gun cleaner. Do not leave catalyzed clear in the gun more than 2 hours.**

**TECHNICAL DATA & PHYSICAL PROPERTIES**

Color	Water White	Sprayable Viscosity (RTS)	16-20 sec. EZ Zahn #2
Pot Life	3 hour	Mix Ratio	4:1
Theoretical Dry Film	480 ft <sup>2</sup> @ 1 Mil	Weight Solids (RTS)	31%
Color & Gloss Retention	Excellent	Volume Solids (RTS)	28%
Humidity Resistance	Excellent	Weight Per Gallon	7.9 lbs. (avg)
Solvent Resistance	Excellent	Gloss	90-95%
Repair ability	Excellent	Flash point	22°F.
Florida Exposure	Excellent	Package V.O.C.	4.2 # / gal
Chip resistance	Excellent	RTS V.O.C.	4.2 # / gal

**V.O.C. INFORMATION**

PRO-3500	V.O.C.: 470 g/l (4.20#/gal)
Less exempt solvent	V.O.C.: 470 g/l (4.20#/gal)
Mixed product	V.O.C.: 470 g/l (4.20#/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.