



# PRO FINISH

## TECHNICAL DATA SHEET

### AVAILABILITY

PRODUCT	DESCRIPTION	SIZE
PRO-121	121 High Performance Clear	HGL
PRO-121A-F	Fast Activator	HGL
PRO-121A-M	Medium Activator	HGL
PRO-121A-S	Slow Activator	HGL

### PRODUCT DESCRIPTION

121 High Performance Clear is a medium solid Urethane Clear Coat with an easy 1:1 mix ratio. Featuring fast dry, easy buff & convenient mix ratio and packaging.

### MIX RATIO



To One (1) part clear add One (1) part activator.

### SPRAY GUN SETUP



A 1.4mm nozzle is recommended if using an HVLP gun or a 1.3mm nozzle if using an RP type gun. Adjust air pressure to 40-45 PSI at the GUN or 7-10 PSI at the CAP

### DRY TIME @ 70F



**FLASH TIME:** 3-10 minutes  
**TO SAND & BUFF:** 16-18 hours



**FORCED DRY:** Bake @130°F for 30 minutes. Use only slow activator when force drying. Allow vehicle to cool down to room temperature before sanding and buffing.

## PRODUCT SAFETY INFORMATION



Before using any product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. Only professional, trained painters intend this product for industrial use. For more information CONSULT MATERIAL SAFETY DATA SHEET.

## PHYSICAL PROPERTIES



<b>Color</b>	Water White	<b>Viscosity (RTS)</b>	14" to 16" #2 Zahn Cup
<b>Pot Life</b>	4 hours	<b>Weight Solids(RTS)</b>	41.9% to 42.5%
<b>Flash Point</b>	1°F/-17.2°C	<b>Intercoat Adhesion</b>	Excellent
<b>Dry Film Build</b>	2.2 to 2.5 - mils per coat	<b>Humidity Resistant</b>	Excellent
<b>VOC</b>			
Actual	<4.4 lbs/gal		
EPA	<4.7 lbs/gal		

**WARRANTY:** The recommendation for applications of this product are based on data obtained by our research facilities and is believed to be accurate. The manufacturer warrants all materials sold by it against defect in the material, but does not warrant its fitness for any specific application or use. Product warranty can be restricted to replacement of materials only. No other warranty, written or oral is expressed or implied.