

PRO-1000 Jamming Clear is an extremely fast drying 4:1 mix ratio clear coat. Designed for under hood and door jambs. PRO-100 Jamming Clear coat is compatible with all major brands of basecoats sold in the U.S.

MIXING DIRECTIONS

PRO-100	Jamming Clear	4 parts
PRO-801	Fast Hardener	1part

APPLICATION INSTRUCTIONS

- 1) Follow manufacturer's recommendations for application of their basecoat system.
- 2) Allow 15 minutes flash time before applying clear coat
- 3) Adjust air pressure to 45-50 psi at the gun
- 4) Apply 2- 3 medium coats of PRO-100 Jamming Clear.
Allow 1-3 minutes flash time between coats.
- 5) Allow vehicle to dry overnight before exposing to weather or finessing

Dry Times at 75°F:

- Dust free – 3 minute
- Tack Free – 1.5 hour
- Tape free – 4 hours
- Delivery – 8 hours

COLD SHOP CONDITIONS & CLEANING

For maximum paint performance, vehicle should be kept above 75°F for 8 hours. Temperatures below 60°F will severely retard dry times and thorough cure of urethanes.

Clean equipment with a quality lacquer thinner or gun cleaner. Do not leave catalyzed clear in the gun more than 2 hours.

TECHNICAL DATA & PHYSICAL PROPERTIES

Color	Water White	Sprayable Viscosity (RTS)	15-18 sec. EZ Zahn #2
Pot Life	1 hour	Mix Ratio	4:1
Theoretical Dry Film	480 ft ² @ 1 Mil	Weight Solids (RTS)	26%
Color & Gloss Retention	Excellent	Volume Solids (RTS)	20%
Humidity Resistance	Excellent	Weight Per Gallon	7.7 lbs. (avg)
Solvent Resistance	Excellent	Gloss	90-95%
Repair ability	Excellent	Flash point	22°F.
Florida Exposure	Excellent	Package V.O.C.	4.6 # / gal
Chip resistance	Excellent	RTS V.O.C.	4.2 # / gal

V.O.C. INFORMATION

PRO-100	V.O.C.: 558 g/l (3.95#/gal)
Less exempt solvent	V.O.C.: 558 g/l (3.95#/gal)
Mixed product	V.O.C.: 470 g/l (4.20#/gal)

These products may require several components and must be mixed properly to comply with V.O.C. regulations. These products are not recommended as part of a multi-coat system if the V.O.C. exceeds local, state or federal regulations.